

Date: Friday, 19/09/2008 11:39:32 AM  
User: Linda Lacelle

**Process Sheet**

**Customer** : CU-DAR001 Dart Helicopters Services  
**Job Number** : 42130  
**Estimate Number** : 13048  
**P.O. Number** :  
**This Issue** : 19/09/2008 **S.O. No.** :  
**Prsht Rev.** : NC  
**First Issue** : / / **Type** : PURCHASED PARTS  
**Previous Run** : 37308  
**Written By** :  
**Checked & Approved By** :  
**Comment** : EST REV:A New issue 07-10-11 DD verified by EC  
Est Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

**Drawing Name** : SHOULDER HARNESS KIT  
**Part Number** : D350764011  
**Drawing Number** : N/A  
**Project Number** : N/A  
**Drawing Revision** : B  
**Material** :  
**Due Date** : 26/09/2008 **Qty:** 1 **Um:** Each

**Additional Product**

Job Number:



**Seq. #:** **Machine Or Operation:** **Description :**

1.0 DC DOCUMENT CONTROL



**Comment:** DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D350-764-011

CHG002  
CHG001  
508/09/24

2.0 PACKAGING 1 PACKAGING RESOURCE #1



**Comment:** PACKAGING RESOURCE #1

3.0 D2854 3/4" Velcro Strip



**Comment:** Qty.: 2.6660 f(s)/Unit Total : 2.6660 f(s)

3/4" Velcro

Cut qty 4 D2854-1-080 (8" each) as per dwg D2854

Batch: B40089

SP

4.0 D2854 3/4" Velcro Strip



**Comment:** Qty.: 2.6660 f(s)/Unit Total : 2.6660 f(s)

3/4" Velcro

Cut qty 4 D2854-3-080 (8" each) as per dwg D2854

Batch: B40089

SP

5.0 D3578041 Doubler



**Comment:** Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

DOUBLER

batch B32483

B39376

8/9/19

(1x)

SP

Date: Friday, 19/09/2008 11:39:32 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS KIT

Job Number: 42130

Part Number: D350764011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3636041

Shoulder Harness



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

SHOULDER HARNESS

batch

B42133 \*

SS 08/09/22 (F)

7.0

D3637041

Bracket Assembly



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

BRACKET ASSEMBLY

batch

B37310 34537 \*

SLP

8.0

D36373

Bracket



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

BRACKET

batch

B35389

SLP

9.0

D36381

Bushing



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

BUSHING

batch

B34659

SLP

10.0

D36391

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

DOUBLER

batch

B35128

SLP

11.0

D36392

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

DOUBLER

batch

B34539

SLP

12.0

D36393

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

DOUBLER

batch

B35382

8/9/19

SLP

Date: Friday, 19/09/2008 11:39:32 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS KIT

Job Number: 42130

Part Number: D350764011

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

D36394

Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

DOUBLER

batch 135383

14.0

D36401

Belt Guide



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

BELT GUIDE

batch 42131

New Batches

SS 08/09/22 @

15.0

D36403

Belt Guide



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

BELT GUIDE

batch 42132

SS 08/09/22 @

16.0

D36411

Cover



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

COVER

batch 34542

17.0

D36413

Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

COVER

batch 134543

18.0

D36414

Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

COVER

batch 134544

19.0

D36421

Doubler



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

DOUBLER

batch 136489

8/9/19

SS

Date: Friday, 19/09/2008 11:39:32 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS KIT

Job Number: 42130

Part Number: D350764011

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

20.0	D36431	Stiffener
------	--------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

STIFFENER

batch B34547

SC

21.0	D36432	Stiffener
------	--------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

STIFFENER

batch B34548

SC

22.0	D36441	Shim
------	--------	------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

SHIM

batch B34549

SC

23.0	D36571	Guide Tool
------	--------	------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

GUIDE TOOL

batch B34550

SC

24.0	ALS41032130	Insert
------	-------------	--------



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Insert

batch M105819

SC

25.0	AN33A	Bolt
------	-------	------



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Bolt

batch M109059

SC

26.0	AN36A	Bolt
------	-------	------



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

batch M100184

M107959

8/9/19

14

SC

Date: Friday, 19/09/2008 11:39:33 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS KIT

Job Number: 42130

Part Number: D350764011

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

27.0	AN410A	Bolt
------	--------	------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Bolt  
batch M101291

50

28.0	AN960JD10	Washer
------	-----------	--------



Comment: Qty.: 48.0000 Each(s)/Unit Total : 48.0000 Each(s)  
Washer  
batch M104322 (2)

(46)

M104625

50

29.0	AN960JD416	Washer
------	------------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Washer  
batch M103691

50

30.0	AN960JD616	Washer
------	------------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Washer  
batch M108521

50

31.0	AN9706	Washer
------	--------	--------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Washer  
batch M1053821

50

32.0	CCR264SS33	Cherry Rivet
------	------------	--------------



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)  
Cherry Rivet  
batch M109068

50

33.0	CR321242	Cherry Rivet
------	----------	--------------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Cherry Rivet  
batch M104324

8/9/09

50

Date: Friday, 19/09/2008 11:39:33 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS KIT

Job Number: 42130

Part Number: D350764011

Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0

CR3212504

Rivet



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Rivet

batch

M106321

SP

35.0

CR3212507

Rivet



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Rivet

batch

M105978

SP

36.0

MS20426AD33

Rivet



Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s)

Rivet

batch

M1563

SP

37.0

MS20426AD44

Rivet



Comment: Qty.: 106.0000 Each(s)/Unit Total : 106.0000 Each(s)

Rivet

batch

M1021

SP

38.0

MS20426AD46

Rivet



Comment: Qty.: 28.0000 Each(s)/Unit Total : 28.0000 Each(s)

Rivet

batch

M105144

SP

39.0

MS20470AD46

Rivet, Universal Head



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Rivet, Universal Head

batch

M108377

SP

40.0

MS21059L3

Nut Plate



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Nut Plate

batch

M106042

8/9/19

SP

Date: Friday, 19/09/2008 11:39:33 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS KIT

Job Number: 42130

Part Number: D350764011

Job Number:



Seq. #:

Machine Or Operation:

Description :

41.0

MS21072L3

Nutplate



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nutplate

batch M107003

SPD

42.0

MS35206267

Screw



(2)

M109389

8/9/24



(1x)

Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

batch M105516

(6)

8/9/19

SPD

43.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

508/08/24

(40)

44.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-764-011

Location:

PPP Rev:

B

8/9/24

(1x) SPD

45.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/24

Job Completion



C 08/09/24